

IN THE CLAIMS

Please amend the claims as follows:

Claims 1-16 (Canceled).

Claim 17 (Currently Amended): A method for fabrication of a plurality of vehicle drop glasses, each one of the plurality of vehicle drop glasses including a transparent pane, on an extremity of which a support part is to be attached, which cooperates with a drive and/or guide device for heightwise movement of the pane, the method comprising:

for each of the plurality of vehicle drop glasses:

orienting and setting the pane in a device, which is a model of an assembly space for the pane, such that the pane lies on at least three predetermined contact points on a main face of the pane, wherein the main face of the pane is a surface that faces toward an interior of a vehicle when the pane is installed, the at least three predetermined contact points represent a reference plane that is independent of a curved structure of the pane between the at least three points, and the at least three predetermined points include two points on an upper sealing edge of the main face of the pane and a point on a lower edge of the main face of the pane close to where the support part is to be attached;

depositing a curable plastic material on the pane with aid of at least one tool in a region of an assembly with the support part;

fashioning the curable plastic material, in a fixed position in a space inside the device, into a fashioned part that includes a reference face that is aligned in a defined manner in relation to the at least three predetermined contact points and that

corresponds to a contact face of the support part such that, after the support part is assembled with the pane, the fashioned part defines a predetermined position of the support part in relation to the at least three predetermined contact points so that a lateral tilt of the pane and a position of the upper sealing edge of the pane in relation to the support part is predetermined; and

curing the plastic material,

wherein the support part is made of at least one additional part, which is attached to the fashioned part in the predetermined position by the reference face fashioned on the fashioned part,

wherein the at least three predetermined contact points are the same for each of the plurality of vehicle drop glasses.

Claim 18 (Withdrawn): The method as claimed in claim 17, wherein the fashioned part is shaped without bonding with the pane and is then assembled to the pane in a same position.

Claim 19 (Previously Presented): The method as claimed in claim 17, wherein the fashioned part is shaped while bonding to the pane.

Claim 20 (Canceled).

Claim 21 (Previously Presented): The method as claimed in claim 17, wherein the fashioning the curable plastic material includes using the support part including the additional

part as a portion of a mold to shape the fashioned part, by pressing the support part onto a mass of the curable plastic material constituting the fashioned part.

Claim 22 (Previously Presented): The method as claimed in claim 17, wherein the fashioning the curable plastic material includes using the support part constituting the additional part as a portion of a mold to shape the fashioned part, by first attaching the support part in a predetermined spatial position inside the device and by subsequently filling an intermediate space that exists in the region of assembly between the support part put in place and a surface of the pane with the curable plastic material.

Claim 23 (Previously Presented): The method as claimed in claim 17, wherein the support part is assembled to the fashioned part by bonding, either with an adhesive deposited in addition or by direct adhesion between the fashioned part and the support part.

Claim 24 (Withdrawn): The method as claimed in claim 17, wherein the support part is assembled to the fashioned part with aid of a mechanical assembly by clamping and/or interlocking.

Claim 25 (Canceled).

Claim 26 (Withdrawn): A vehicle drop glass comprising:
a transparent pane on a bottom extremity of which is attached a support part that cooperates with a drive and/or guide device,

wherein a spatial position of the fixed support part is oriented in relation to the window with aid of a fashioned part formed on the pane, at plural predetermined points, at least two of which are situated on an edge of closure of the pane, and

wherein the fashioned part presents a contact face oriented in relation to plural predetermined points of its surface, for positioning of the support part.

Claim 27 (Canceled).

Claim 28 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein two of the predetermined points are in a region of an upper edge of the pane cooperating with a seal and another point is disposed close to the fashioned part put in place.

Claim 29 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein the fashioned part includes a curable thermoplastic or plastic material.

Claim 30 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein, in a region of the support part, oriented contact faces of the fashioned part are provided, on two main opposing faces of the window.

Claim 31 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein the support part is provided with a threaded hole or with a threaded stud for assembly to a drive or guide device.

Claim 32 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein the pane, the contact face, and where necessary the support part are respectively provided with at least one recess, the recesses being aligned one with another and having passing through them a bolt or a screw for assembly with a drive or guide device.

Claim 33 (Previously Presented): The method as claimed in claim 17, wherein the orienting and setting the pane in the device includes placing the main face or a peripheral edge of the pane against fixed stops that are distinct from the at least three predetermined contact points.

Claim 34 (Currently Amended): A method for fabrication of a plurality of vehicle drop glasses, each one of the plurality of vehicle drop glasses including a transparent pane, on an extremity of which a support part is to be attached, which cooperates with a drive and/or guide device for heightwise movement of the pane, the method comprising:

for each of the plurality of vehicle drop glasses:

orienting and setting the pane in a device such that the pane lies on at least three predetermined contact points on a main face of the pane, wherein the main face of the pane is a surface that faces toward an interior of a vehicle when the pane is installed, the at least three predetermined contact points represent a reference plane that is independent of a curved structure of the pane between the at least three points, [[and]] the at least three predetermined contact points correspond to points of contact of the pane with a vehicle door or bodywork in which the vehicle drop glass is to be mounted, and the at least three predetermined points include two points on an upper

sealing edge of the main face of the pane and a point on a lower edge of the main face of the pane close to where the support part is to be attached;

depositing a curable plastic material on the pane with aid of at least one tool in a region of an assembly with the support part;

fashioning the curable plastic material into a fashioned part that includes a reference face that is aligned in a defined manner relative to the at least three predetermined contact points and that corresponds to a contact face of the support part;

curing the plastic material; and

directly attaching the contact face of the support part to the reference face of the fashioned part after the reference face is formed such that the fashioned part defines a predetermined position of the support part relative to the at least three predetermined contact points so that a lateral tilt of the pane and a position of the upper sealing edge of the pane in relation to the support part is predetermined,

wherein the at least three predetermined contact points are the same for each of the plurality of vehicle drop glasses.

Claim 35 (Previously Presented): The method as claimed in claim 34, wherein the orienting and setting the pane in the device includes placing the main face or a peripheral edge of the pane against fixed stops that are distinct from the at least three predetermined points.